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Novartis India Limited Registered Office: Inspire BKC 7th Floor, Bandra Kurla Complex Bandra (East) Mumbai – 400 051 Maharashtra, India Tel +91 22 50243000 Fax +91 22 50243010 Email: india.investors@novartis.com CIN No. L24200MH1947PLC006104 Website: www.novartis.com

July 22, 2024

To, The Secretary BSE Limited Phiroze Jeejeebhoy Towers, Dalal Street, Mumbai - 400 001

Scrip Code: 500 672

Dear Sir/ Madam,

Sub.: Reconciliation of Share Capital Audit Report for the quarter ended June 30, 2024 under Regulation 76 of the Securities and Exchange Board of India (Depositories and Participants) Regulations, 2018 ('Regulations')

Pursuant to Regulation 76 of the Regulations, please find enclosed herewith the Reconciliation of Share Capital Audit Report for the quarter ended June 30, 2024 obtained from Saraf & Associates, Company Secretaries.

This is for your information and records.

Thanking you,

Yours faithfully,

For Novartis India Limited

Maru Chandni Un: dc=com, dc=novarits, ou=people, ou=LE, serialNumber=3190945, cn=Maru Chandni Date: 2024.07.22 21:07:05 +05'30'

Chandni Maru Company Secretary and Compliance Officer

Encl.: as above

SARAF & ASSOCIATES

COMPANY SECRETARIES

www.sarafandassociates.com

423, Hind Rajasthan Building, 95, Dadasaheb Phalke Road, Dadar (C.Rly.), Mumbai - 400 014. (022) 2413 0371 / 2415 3887 (2) +91 98203 20072 (2) kamalax_saraf@hotmail.com

RECONCILIATION OF SHARE CAPITAL

1.	For Quarter Ended	: 30 th June, 2024
2.	ISIN	: INE234A01025
3.	Face Value	: Rs.5/-
4.	Name of the Company	: Novartis India Limited
5.	CIN	: L24200MH1947PLC006104
6.	Registered Office Address	: Inspire BKC, 7th Floor, Bandra Kurla Complex, Bandra East, Mumbai City MH 400051.
7.	Correspondence Address	: Same as above
8.	Telephone & Fax No.	: (T)+91 22 50243000, (F) + 91 22 50243010
9.	Email Address	: india.investors@novartis.com
10	Name of the Stock Exchange where the Company's securities are listed	: Bombay Stock Exchange (BSE)

		No. of Shares	% of Total	
			Issued Capital	
11.	Issued Capital	24690797		
12.	Listed Capital (Exchange wise)			
	BSE (As per Company Records)	24690797	100.00	
13.	Held in Dematerialised form in CDSL	1841305	7.46	
14.	Held in Dematerialised form in NSDL	22577696	91.44	
15.	Physical	271796	1.10	
16.	Total No. of Shares $(13 + 14 + 15)$	24690797	100.00	
17.	Reasons for difference if any	Not App	Not Applicable	
	Between (11&12) (11 & 16) (12 & 16)			

RECONCILIATION OF SHARE CAPITAL AUDIT

 Certifying the details of change in share capital during the quarter under consideration as per Table below:

Particulars	No of	Applied /	Listed on	Whether	Whether	In Principle
***	shares	Not	Stock	Intimated	Intimated	Apprl. Pending
		Applied	Exchange	to CDSL	to NSDL	for SE (Specify
		for	(Specify			Names)
		Listing	Name)			ŕ
NIL						

*** Rights, Bonus, Preferential Issues, ESOP's, Amalgamation, Conversion, Buyback, Capital Reduction, Forfeiture, Any other (to Specify)

19. Register of Members is updated (Yes/No)	: Yes
20. Reference of previous quarter with regards to excess dematerialized shares if any	: Nil
21. Has the company resolved the matter mentioned : in point no.20 above in the current quarter? if not, reason why?	:N.A.

22. Mention the total no. of requests, if any, Confirmed after 21 days and the total No. of requests pending beyond 21 days with the Reasons for delay * :

Total No. of Demat Requests	No of Requests	No of Shares	Reasons for delay
Confirmed after 21 days	Nil	Nil	N.A.
Pending for more than 21 days	Nil	Nil	N.A.

23. Name, Telephone & Fax no. of the Compliance Officer of the Company.	: Ms. Chandni Maru (Membership No. A60291) Company Secretary and Compliance Officer Tel : +91 22 50243000 Fax: +91 22 50243010 Mr. Nikhil Malpani (A20869) resigned w.e.f. 30/04/2024 and Ms. Chandni Maru has been appointed as the Company Secretary and Compliance officer w.e.f. 08/05/2024
24. Name, Address, Tel, and Fax no. Regn. No. of the Auditor	 K.G. SARAF SARAF & ASSOCIATES Practising Company Secretaries 423,Hind Rajasthan Bldg. 95, D.S.P. Road, Dadar (East), Mumbai – 400014.

RECONCILIATION OF SHARE CAPITAL AUDIT

Tel.No.24130371/24153887 Membership No : F1596 : CP No.642.

25. Appointment of Common Agency for Share Registry Work : LINK INTIME INDIA PVT. LTD C-101, 247 Park, L.B.S. Marg, Vikhroli (W), Mumbai – 400083.

26. Any other details that the Auditor may like to provide (e.g. BIFR Company, delisting from SE, Company changed its name etc.) :

Place	:	Mumbai
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For SARAF & ASSOCIATES

Date: 18.07.2024KAMALAX
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Date: 2024.07.18 14:33:57
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GANAPAYYA SARAF
Date: 2024.07.18 14:33:57
+05'30'UDIN: F001596F000769682K.G. SARAF
Practising Company Secretary

Practising Company Secretary FCS: 1596 CP: 642 FRN. S1988MH004800 PR. 1003/2020